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U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

ATTORNEY'S DOCKET NUMBER

UDL0157PUSA

U.S. APPLICATION NO. (if known, see 37 C.F.R. 1.5)

09/890771

# TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371

INTERNATIONAL APPLICATION NO.  
PCT/GB00/00371INTERNATIONAL FILING DATE  
08 February 2000 (08.02.00)PRIORITY DATE CLAIMED  
08 February 1999 (08.02.99)TITLE OF INVENTION  
SAFETY LINE ANCHOR

APPLICANT(S) FOR DO/EO/US

Peter Robert Flux

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☐ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).
4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
  - a. ☐ is transmitted herewith (required only if not transmitted by the International Bureau).
  - b. ☒ has been transmitted by the International Bureau.
  - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US)
6. ☐ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. ☐ Amendments to the claims of the International Application Under PCT Article 19 (35 U.S.C. 371(c)(3))
  - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
  - b. ☐ have been transmitted by the International Bureau.
  - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
  - d. ☐ have not been made and will not be made.
8. ☐ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. ☐ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

## Items 11. to 16. below concern document(s) or information included:

11. ☐ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
12. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A **FIRST** preliminary amendment.
14. ☐ A **SECOND** or **SUBSEQUENT** preliminary amendment.
15. ☐ A substitute specification.
16. ☐ A change of power of attorney and/or address letter.
17. ☐ Other items or information:

"Express Mail" Mailing Label No.: EL 837 258 421 USDate of Deposit: 06 August 2001 (06.08.01)

I hereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" under 37 C.F.R. 1.10 on the date indicated above and is addressed to: P.O. Box PCT, Commissioner for Patents, United States Patent and Trademark Office, Washington, D.C. 20231

*Maria Katirtzidakis*  
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Maria Katirtzidakis

U.S. APPLICATION NO. <b>09/890771</b>		INTERNATIONAL APPLICATION NO. PCT/GB00/00371		ATTORNEY'S DOCKET NUMBER UDL0157FUSA																																																																															
<p>17. <input checked="" type="checkbox"/> The following fees are submitted:</p> <p><b>BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5)):</b></p> <p>Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO ..... \$1,000.00</p> <p>International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO ..... \$860.00</p> <p>International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO ..... \$710.00</p> <p>International preliminary examination fee paid to USPTO (37 CFR 1.482) but all claims did not satisfy provisions of PCT Article 33(1)-(4) ..... \$690.00</p> <p>International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(1)-(4) ..... \$100.00</p> <p style="text-align: center;"><b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b></p> <p>Surcharge of \$130.00 for furnishing the oath or declaration later than ____ 20 ____ 30 months from the earliest claimed priority date (37 CFR 1.492(e)).</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 20%;">CLAIMS</th> <th style="width: 20%;">NUMBER FILED</th> <th style="width: 20%;">NUMBER EXTRA</th> <th style="width: 20%;">RATE</th> <th style="width: 20%;"></th> <th style="width: 20%;"></th> </tr> </thead> <tbody> <tr> <td>Total claims</td> <td>20 - 20 =</td> <td>0</td> <td>X \$18.00</td> <td>\$ 0.00</td> <td></td> </tr> <tr> <td>Independent claims</td> <td>1 - 3 =</td> <td>0</td> <td>X \$80.00</td> <td>\$ 0.00</td> <td></td> </tr> <tr> <td colspan="4">MULTIPLE DEPENDENT CLAIM(S) (if applicable)</td> <td>+ \$270.00</td> <td>\$ 0.00</td> </tr> <tr> <td colspan="4" style="text-align: center;"><b>TOTAL OF ABOVE CALCULATIONS =</b></td> <td>\$ 860.00</td> <td></td> </tr> <tr> <td colspan="4">Reduction by 1/2 for filing by small entity. Applicant claims small entity status.</td> <td>\$ 0.00</td> <td></td> </tr> <tr> <td colspan="4" style="text-align: center;"><b>SUBTOTAL =</b></td> <td>\$ 860.00</td> <td></td> </tr> <tr> <td colspan="4">Processing fee of \$130.00 for furnishing the English translation later than ____ 20 ____ 30 months from the earliest claimed priority date (37 CFR 1.492(f)).</td> <td>+</td> <td>\$ 0.00</td> </tr> <tr> <td colspan="4" style="text-align: center;"><b>TOTAL NATIONAL FEE =</b></td> <td>\$ 860.00</td> <td></td> </tr> <tr> <td colspan="4">Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property</td> <td>+</td> <td>\$ 0.00</td> </tr> <tr> <td colspan="4" style="text-align: center;"><b>TOTAL FEES ENCLOSED =</b></td> <td>\$ 860.00</td> <td></td> </tr> <tr> <td colspan="4"></td> <td>Amount to be: refunded</td> <td>\$</td> </tr> <tr> <td colspan="4"></td> <td>charged</td> <td>\$</td> </tr> </tbody></table>				CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE			Total claims	20 - 20 =	0	X \$18.00	\$ 0.00		Independent claims	1 - 3 =	0	X \$80.00	\$ 0.00		MULTIPLE DEPENDENT CLAIM(S) (if applicable)				+ \$270.00	\$ 0.00	<b>TOTAL OF ABOVE CALCULATIONS =</b>				\$ 860.00		Reduction by 1/2 for filing by small entity. Applicant claims small entity status.				\$ 0.00		<b>SUBTOTAL =</b>				\$ 860.00		Processing fee of \$130.00 for furnishing the English translation later than ____ 20 ____ 30 months from the earliest claimed priority date (37 CFR 1.492(f)).				+	\$ 0.00	<b>TOTAL NATIONAL FEE =</b>				\$ 860.00		Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property				+	\$ 0.00	<b>TOTAL FEES ENCLOSED =</b>				\$ 860.00						Amount to be: refunded	\$					charged	\$	<p><b>CALCULATIONS</b>      PTO USE ONLY</p>	
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- a. ☒ A check in the amount of \$ 860.00 to cover the above fees is enclosed.
- b. ☐ Please charge my Deposit Account No. 02-3978 in the amount of \$ \_\_\_\_\_ to cover the above fees. A duplicate copy of this sheet is enclosed.
- c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 02-3978. A duplicate copy of this sheet is enclosed.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

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Name: James A. Kushman

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09/890771

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of:

Group Art Unit: Unknown

PETER ROBERT FLUX

Examiner: Unknown

Serial No.: Unknown

Filed: Herewith

For: SAFETY LINE ANCHOR

Attorney Docket No.: UDL0157PUSA

PRELIMINARY AMENDMENT

Commissioner for Patents  
United States Patent and Trademark Office  
Washington, D.C. 20231

Sir:

Please amend the above-identified application as follows:

## CERTIFICATE OF MAILING UNDER 37 C.F.R. § 1.8

I hereby certify that this correspondence is being deposited with the United States Postal Service via Express Mail Label No. EL 837 258 421 US in an envelope addressed to: BOX PCT, Commissioner for Patents, United States Patent and Trademark Office, Washington, D.C. 20231 on

06 August 2001  
Date of Deposit

Maria Katirtzidakis  
Name of Person Signing

*Maria Katirtzidakis*  
Signature

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**In The Claims**

Please replace claims 8, 10 and 12 as shown below. A marked up version of the amended claims is attached to this Amendment.

8. (Amended) A bottom anchor assembly according to claim 5 or claim 6 wherein the collet grip is biased closed onto the safety line by a resilient element.

10. (Amended) A bottom anchor assembly as claimed in claim 1, 2 or 5 wherein the bracket means includes open jaw members adapted to receive the hollow shaft.

12. (Amended) A bottom anchor assembly as claimed in claim 1, 2 or 5 further comprising indicator means for providing a visible indication of when said predetermined tension has been achieved.


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**Remarks**

This Preliminary Amendment has revised the claim dependency and corrected a typographical error to place the application in better format.

Respectfully submitted,

**PETER ROBERT FLUX**

By   
James A. Kushman  
Reg. No. 25,634  
Attorney for Applicant

Date: 06 August 2001

**BROOKS & KUSHMAN P.C.**

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Fax: 248-358-3351

Attachment

09890771.030502

**VERSION WITH MARKINGS TO SHOW CHANGES MADE**

**IN THE CLAIMS**

8. (Amended) A bottom anchor assembly according to claim 5 or claim 6 wherein the collet grip is [biased] biased closed onto the safety line by a resilient element.

10. (Amended) A bottom anchor assembly as claimed in [any preceding] claim 1, 2 or 5 wherein the bracket means includes open jaw members adapted to receive the hollow shaft.

12. (Amended) A bottom anchor assembly as claimed in [any preceding] claim 1, 2 or 5 further comprising indicator means for providing a visible indication of when said predetermined tension has been achieved.

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SAFETY LINE ANCHOR

The present invention relates to height safety equipment and, in particular, to an anchoring arrangement suitable for anchoring the lower end of a temporary installation of a flexible elongate safety line disposed in a substantially vertical orientation on a tall structure.

5 Tall structures such as electricity pylons and radio or satellite communication masts are periodically inspected to determine whether any maintenance work is required. These structures are purposely built to be low maintenance and, because many of them stand in remote locations, they may require inspection only once every ten years, perhaps longer.

10 Also, in the interests of public safety, such structures are constructed to discourage easy ascent by non-authorised personnel. Hence, the lower leg portions of metal towers of this type are usually plain metal to a height of at least three metres from ground level, with no foot- or hand-holds. In fact, if such structures were built with access-ways or the like, the access-ways  
15 themselves would require periodic inspection for compliance with safety regulations. The interval between routine safety inspections is shorter than the required interval between routine maintenance inspections, so it would significantly increase the frequency of inspection for any kind of permanent access-way to form part of the tall structure.

20 Traditionally, personnel who have carried out maintenance inspections on metal towers, pylons, or the like have used rope-access techniques for ascent and making themselves fast at the top. In an effort to minimise some of the hazards associated with such work, the present applicants have devised a fall arrest system that can be installed temporarily on a tall structure for the  
25 duration of a routine maintenance inspection, then removed and installed on another tall structure and so on. The advantage of a temporary installation is that it does not require safety inspection *in situ*. Rather, the system can be removed to a convenient inspection site and inspected whenever necessary.

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The above-mentioned temporary fall arrest system uses known components for the most part, but includes a new bottom anchor assembly for securing a substantially vertically-oriented safety line to the lower portion of a tall structure. The anchor assembly is a quick-release device that is significant in being manually operable to working tension. The new bottom anchor also allows a safety line of indeterminate length to be installed, with the excess line being held on a spool beyond the bottom anchor. The bottom anchor is designed to grip the safety line in a non-destructive fashion so that it can be re-used repeatedly for a series of inspections on many tall structures. It can also accommodate differences in height between successive tall structures by allowing a different length of safety line to be passed through it before the gripping action is made.

In achieving the aforementioned objects, it should be borne in mind that the critical tension in a substantially vertically-disposed safety line is in its upper portion. The lower portion needs to be secured against the effects of buffeting by wind, but the safety line is inherently under tension below the top anchor by virtue of its own weight.

The invention is a bottom anchor assembly for a substantially vertically-oriented elongate safety line, said anchor assembly comprising safety line gripping means, safety line tensioning means and bracket means, wherein the gripping means includes a manually adjustable clamp and the tensioning means includes a hollow shaft through which the safety line passes, said hollow shaft being externally screw-threaded and being provided on its screw-threaded portion with load-setting means adapted to bear against the underside of said bracket means for adjusting the safety line tension to a predetermined value.

Preferably, the bracket means includes open jaw members adapted to receive the hollow shaft. This allows the load-setting means to be attached with the safety line already threaded through it. In a particularly preferred arrangement, the ends of the open jaw members are provided with down-turned portions which serve to prevent accidental removal of the load-setting means



threaded on the hollow shaft from between the jaw members once the system is adjusted to its predetermined tension.

Preferably, the manually adjustable clamp consists of a pair of clamp blocks adapted to be placed in face-to-face opposing relationship around the safety line immediately beneath the hollow shaft. Most preferably, the clamp blocks are provided with mutually-aligned grooves or recesses substantially conforming to the profile of the safety line. The clamp blocks may be loosely clamped to each other using screw-threaded fastening means for initial assembly and may include a further screw-threaded fastener for applying the final clamping torque.

The invention will now be described by way of example only with reference to the drawings, in which:

Figure 1 is a perspective view of an embodiment of the present invention in fully-assembled form;

Figure 2 is a perspective view of a first manually-adjustable clamping arrangement in accordance with the present invention;

Figure 3 is an exploded perspective view of the arrangement depicted in Figure 2;

Figure 4 is an exploded perspective view of a tensioning device suitable for use in the present invention;

Figure 5 is a close-up perspective view of a tensioning device in the process of being installed on a bracket in accordance with a preferred embodiment of the invention;

Figure 6 is a perspective view of a second manually-adjustable clamping arrangement in accordance with the present invention;

Figure 7 is an exploded perspective view of the arrangement of Figure 6;

Figure 8 is a perspective view of a third manually-adjustable clamping arrangement in accordance with the present invention;

Figure 9 is an exploded perspective view of the arrangement depicted in Figure 8;

Figure 10 is a further perspective view of the arrangement depicted in Figure 8;

Figure 11 is a further exploded perspective view of the arrangement depicted in Figure 8;

Figure 12 is a perspective view of a fourth manually-adjustable clamping arrangement in accordance with the present invention, and

Figure 13 is a partial exploded perspective view of the arrangement depicted in Figure 12.

Referring firstly to Figure 1, there is shown a perspective view of a bottom anchor assembly 10 attached to a safety line 70 in the form of a multi-stranded metal cable. Typically, the cable diameter for a vertical fall arrest system is 8 mm.

The bottom anchor assembly consists of a bottom-mounted clamp 20, an externally screw-threaded hollow shaft 40 projecting upwardly from an upper surface of the clamp 20, a bracket 50 for attaching the anchor assembly to the lower portion of a tall structure such as an electricity pylon (not shown) and a load-setting device 80 a portion of which is adapted to bear against the underside of the jaws of the bracket 50. The hollow shaft 40 may include a circlip 49 at its upper end for ensuring that the load-setting device, once installed on the hollow shaft 40, does not become inadvertently lost.

Referring now to Figures 2 and 3, the clamp 20 comprises a pair of clamp blocks 21, 31 adapted to be butted together in face-to-face opposing relationship around the safety line 70. The safety line 70 is omitted from these views for clarity. The clamp blocks 21, 31 each have a semi-circular groove 22, 32 formed in their respective opposing faces. The grooves 22, 32

may be provided with surface formation such as serrations, or a surface finish such as a metal spray for roughening, to enhance the gripping action on the safety line 70. As shown, one of the clamp blocks 21 is provided with a pair of countersunk bores 23, 24 whilst the other clamp block 31 is provided with a pair of threaded bores 33, 34 adapted to be in alignment with the countersunk bores 23, 24 when the clamp blocks are in opposing relationship. The bores 23, 24, 33, 34 receive respective threaded bolts 25, 35 which are used to assemble the clamping unit loosely for initial installation. The clamp block 21 further includes a plain through-hole 26, whilst the clamp block 31 further includes a third threaded hole 36 adapted to be in alignment with the through-hole 26 when the clamp blocks are in opposing relationship. The holes 26, 36 receive a wing nut 27 which is manually tightened to achieve the desired clamping force on the safety line 70.

The exploded view of Figure 3 does not allow this feature to be shown, but wing nut 27 is preferably captive in one of the clamp blocks, most preferably in the clamp block 31 having the threaded hole 36.

Still with reference to Figures 2 and 3, the clamp blocks 21, 31 each have a semi-circular recess 28, 38 in their uppermost surfaces, said recesses forming shoulder means 29, 39 at the junction of the recesses 28, 38 with the grooves 22, 32. The shoulder means 29, 39 form a platform upon which the hollow shaft 40 is positioned during installation of the anchor assembly.

The hollow shaft 40 is preferably held captive in the recesses 28, 38 when the clamp blocks 21, 31 are in opposing relationship by virtue of an undercut formation 28a, 38a provided at the base of recesses 28, 38. The undercut formation 28a, 38a is dimensioned to receive a flange 48 at the base of hollow shaft 40. Preferably, the hollow shaft 40 is still capable of rotation relative to the clamp blocks 21, 31. This enables torsional stresses in the safety line 70 to be relieved whilst maintaining the desired tension.

Once fully installed, the anchor device behaves like a unitary assembly owing to the capture of the hollow shaft 40 in the clamping means 20. This also means that the device can be installed the other way up from the

orientation shown in the drawings, since the hollow shaft 40 is held captive relative to the safety line 70 by virtue of its engagement in the clamping means 20.

The hollow shaft 40 has an external screw thread 41, the purpose of which is explained in detail below, and a through-bore 42 dimensioned to receive the safety line 70 as a loose sliding fit. The safety line 70 must not be an interference fit in the through-bore 42, otherwise it becomes difficult to control the tension in the system with precision. Neither is it desirable for the through-bore 42 to be very much wider than the diameter of the safety line 70 since this results in the device being more bulky than necessary and may also increase the likelihood of the safety line chafing at the ends of the hollow shaft 40.

Turning now to Figure 4, there is shown an embodiment of a load-setting means 80 in exploded perspective view. The load-setting means 80 comprises, in order from the bottom upwards, a first wing nut 81 having a screw threaded through-hole 81a of complementary thread pattern to the external screw thread 41 of the hollow shaft 40, an annular rubber block 82, and a second wing nut 83, also having a screw threaded through-hole 83a of complementary thread pattern to the external screw thread 41 of the hollow shaft 40. In use, the first wing nut 81 acts as a locking nut to secure the second wing nut 83 in position on the hollow shaft 40 when the load-setting means 80 has been adjusted to the desired tension. The rubber block 82 between the first and second wing nuts 81, 83 ensures that the assembly does not become locked up.

Next in order above the second wing nut 83 is a flanged collar 84 having an annular circlip-retaining groove 84a at its upper end. Above the collar 84 is a wave spring 85, then a thrust washer 86 and a spacer 87. In alternative embodiments, the wave spring may be substituted by a crest spring, a disc spring, or even a compression spring. Also, the thrust washer 86 and the spacer 87 may be an integrally-formed single component. Above the spacer 87 is a tenser disc 88, typically in the form of a M24, Form D washer. The spacer 87 has a longitudinal dimension such that the jaws of bracket 50 are

receivable between the upper surface of thrust washer 86 and the underside of tensor disc 88. The load-setting means 80 is completed by a retaining circlip 89 at the upper end as viewed in the Figure.

The components denoted by the reference numerals 85 to 89 form a unitary assembly on the shank of the flanged collar 84, the circlip 89 being received in the circlip-retaining groove 84a of the flanged collar 84. The flanged collar 84 has a plain bore that enables it to slide freely over the external screw thread 41 of the hollow shaft 40. The arrangement of the assembled load-setting means 80 is such that the wave spring 85 exerts a compressive force urging the tensor disc 88 into frictional engagement with the upper rim of the spacer 87 and the underside of circlip 89. This prevents rotation of the tensor disc 88 relative to its immediate neighbours, until the desired tension has been imparted to the system in the manner to be described in more detail below.

Referring now to Figure 5, this view shows a load-setting means 80 being slotted into the jaws 51, 52 of bracket 50. Here, the load-setting means 80 is shown in an inverted orientation relative to the exploded view of Figure 4. However, inversion of orientation does not affect the working principle of the load-setting means 80. As previously described, the ends of the bracket jaws 51, 52 have down-turned portions in the form of lugs 53, 54 (see also Figure 1) which serve to prevent the accidental removal of the load-setting means from between the jaws 51, 52 by inhibiting lateral movement of the load-setting means 80 once the system is adjusted to its predetermined tension. For the sake of clarity, the hollow shaft 40 and the safety line 70 have been omitted from Figure 5, but it will be understood from the explanation below that these features are present when the load-setting means 80 is installed in the bracket 50.

Referring once again to Figure 1, bracket 50 is releasably secured to the lower portion of a leg (not shown) of a tall structure such as a metal tower, a pylon, or the like in a known manner. Hollow shaft 40 carrying the load-setting means 80 is fed onto the safety line 70 from the direction of its free end

indicated by the reference numeral 71 and positioned roughly adjacent the jaws 51, 52 of the bracket 50. The manually adjustable clamp 20 is then installed on the safety line 70 just beneath the hollow shaft 40 and is fastened to the safety line 70 by manually tightening the wing nut 27. At this moment

5 during installation of the bottom anchor assembly 10, the safety line 70 is still free and sufficiently flexible that the load-setting device 80 can be tilted for insertion past the lugs 53, 54 of the bracket 50 and thence into the jaws 51, 52 thereof. The jaws 51, 52 of the bracket 50 are positioned between the thrust washer 86 and the tensor disc 88. The wing nut 83 is then

10 rotated (by hand) to urge the flanged collar 84 upwards, forcing thrust washer 86 hard against the underside of the jaws 51, 52 of the bracket 50. The flanged collar 84 is moved upwardly relative to the thrust washer 86 by compressing the wave spring 85 until a point is reached when the tensor disc 88 is no longer held captive between the spacer 87 and the circlip 89, but

15 is rotatable relative thereto. The point at which rotation of the tensor disc 88 is just possible indicates attainment of the desired tension in the system.

The first wing nut 81 can then be rotated (again by hand) against the resilience of rubber block 82 to lock second wing nut 83 and thereby ensure against relaxation of the tension in the safety line 70.

20 To release the safety line 70 from the bottom anchor assembly 10, the above procedure is reversed.

Because the bottom anchor assembly 10 uses a hollow shaft 40 and a non-terminal clamping block 20, the safety line 70 is permitted to extend beyond the bottom anchor assembly 10. There is no need to cut the safety line

25 70 to suit the height of the particular tall structure to which it is being fastened. Rather, the excess (that portion which extends in the direction of arrow 71) safety line can be coiled on a spool or drum onto which it can be re-wound when the inspection is complete and the safety line installation is dismantled.

30 Referring to Figures 6 and 7, a second alternative clamp 90 which can be used to replace the clamp 20 described above is shown. The clamp 90

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operates with an externally screw threaded hollow shaft 91 which functions similar to the hollow shaft 40 described previously to allow the load on the safety line 70 to be set.

5 The clamp 90 comprises a partially conical collet grip 92, a winged nut 93 and circlip 94. The threaded main body section 93a and wing section 93b of the winged nut 93 can conveniently be manufactured separately and accordingly are shown exploded apart in Figure 7. However, the main body section 93a and wing section 93b will be permanently joined, for instance by welding, to form the winged nut 93 and are not intended to be separable in  
10 use.

The collet grip 92 is retained within the end of the hollow shaft 91 by the winged nut 93, the winged nut 93 having an internal thread arranged to engage the external thread on the hollow shaft 91.

15 The winged nut 93 has a circlip groove 93c and a groove 91a is formed as a gap in the external threads on the hollow shaft 91. The circlip 94 is held in the circlip groove 93c and the circlip groove 91a to retain the collet grip 92 and winged nut 93 on the hollow shaft 91 and prevent their accidental loss. The width of the circlip groove 91a must be sufficient to allow the circlip 94 to float within the circlip groove 91a to allow the full range of movement of the  
20 winged nut 93.

In operation, the safety line 70, which is omitted from the figures for clarity, passes through the hollow shaft 91 as before and through the collet grip 92 and winged nut 93. Manual tightening of the winged nut 93 drives the collet grip 92 into the end of the hollow shaft 91, urging the collet grip 92 to  
25 close and so grip the safety line 70.

Preferably, the collet grip 92 is capable of rotation relative to the hollow shaft 91 and winged nut 93 in order to allow torsional stresses in the safety line 70 to be relieved whilst maintaining the desired tension.

30 The hollow shaft 91, like the hollow shaft 40, may include a circlip 49 at its upper end to ensure that the load setting device, once installed on the hollow shaft 91, does not become inadvertently lost.

At the opposite end of the hollow shaft 91 to the clamp 90 a short section at the end of the hollow shaft 91 has no external threads and at least one pair of opposed flat faces 91b. The flat faces 91b allow the hollow shaft 91 to be gripped by a spanner or similar tool to hold the hollow shaft 91 against rotation so that the winged nut 93 can be tightened or loosened.

Once fully installed, the anchor device behaves like a unitary assembly owing to the capture of the hollow shaft 91 in the clamping means 90. This means that, in principle, the device can be installed the other way up from the orientations shown in the drawings. However, it will normally be preferred to only install the device in the orientation shown where the tension applied to the safety line 70 tends to pull the collet grip 92 into tighter engagement with the hollow shaft 91. The advantage of this orientation is that if a fall arrest event occurs the additional load on the safety line will tend to pull the collet grip 92 into tighter engagement with the hollow shaft 91. If the orientation were reversed the excess load caused by a full arrest event would have to be carried by the winged nut 93.

A third alternative clamping arrangement is shown in Figures 8 to 11.

In this arrangement an alternative clamp 100 is used, attached to one end of a hollow shaft 101 similar to the hollow shaft 40.

The clamp 100 comprises a collet grip 104 located within a clamp body 102. The clamp body 102 has an internal thread (not shown) which engages the external thread on the hollow shaft 101. Further, the clamp body 102 has a pair of internally threaded radial bores 102a. Bolts 103 screw into the bores 102a and into corresponding recesses 101a on the outer surface of the hollow shaft 101 to retain the clamp body 102 on the end of the hollow shaft 101.

The collet grip 104 is retained within the clamp body 102 with the narrow end of the collet grip 104 passing through an aperture 102b in the clamp body 102. The collet grip 104 is urged through the aperture 102b and held in contact with the clamp body 102 by a spring 105 which is held in compression between the end of the hollow shaft 101 and a washer 106 in contact with the wider end of the collet grip 104.



A hollow cover 107 is arranged to have a sliding fit over the outer surface of the clamp body 102 and has two slot shaped apertures 107a in its side surface. The bolts 103 and cover 107 are arranged so that the head ends of the bolts 103 which are exposed above the surface of the clamp body 102 pass into the apertures 107a to retain the cover 107 over the gripping body 102 while allowing the cover 107 to move axially relative to the clamp body 102 and the hollow shaft 101.

The cover 107 has an end aperture 107b through which the safety line 70 can pass and is arranged so that the collet grip 104 bears against an inner end surface of the cover 107 around the aperture 107b.

In operation, the safety line 70 passes through the clamp 100 and hollow shaft 101 as before. The collet grip 104 is biased by the spring 105 against the clamp body 102 so that the collet grip 104 is biased to grip the safety line 70. In order to release the collet grip 104 from the safety line 70, the cover 107 must be urged towards the hollow shaft 101, that is downwards in the figures, so that the cover 107 urges the collet grip 104 away from the clamp body 102 so that the grip of the collet grip 104 on the safety line 70 is released.

The collet grip 104 can rotate relative to the hollow shaft 101 in order to enable torsional stresses in a safety line 70 to be relieved while maintaining the desired tension. A circlip 109 may be placed on the end of the hollow shaft 101 opposite the clamp 100 to ensure that the load setting device, once installed on the hollow shaft 101, does not become inadvertently lost.

The clamp 100 is further shown in Figure 10 which shows the clamp assembled together with the load setting device 80 and safety line 70 and in Figure 11 which shows the assembled clamp 100 with the cover 107 removed to show the end of the collet grip 104 protruding from the collet body 102. For clarity, the safety line 70 is omitted in Figure 11.

The clamp 100 shown in Figures 8 to 12 allows the safety line 70 to be freely pulled through in one direction, downward in the figures, because movement of the cable in this direction will automatically pull the collet grip

104 out of engagement with the clamp body 102 and so release the grip of the collet grip 104 on the safety line 70, while movement of the safety line 70 in the opposition direction, upwards in the figures, will be prevented because forces applied to the safety line 70 in this direction will urge the collet grip 104 against the gripping body 102 and increase the gripping force exerted on the safety line 70. This automatic one way action has the advantage of allowing easier adjustment of the assembly to pull through excess safety line. However, the one way gripping action means that the clamp 100 can only be used on one end of the threaded shaft 101, the top end in the figures.

A fourth alternative clamp arrangement 110 is shown in Figures 12 and 13.

In this clamp 110 a collet grip 112 is urged into one end of a hollow shaft 111 by a winged nut 113 similarly to the arrangement shown in Figures 6 and 7.

In the clamp 110 the hollow shaft 111 has at least one flat 111a extending along most of its length. The flat 111a stops short of the end of the hollow shaft 111 where the winged nut 113 is located so that the external threads are continuous in this region.

A second wing nut or hand grip 114 is provided having an engagement mechanism (not shown) arranged to selectively lock the rotational position of the hand grip 114 relative to the hollow shaft 111 and an internal thread able to cooperate with the external thread of the hollow shaft 111. The gripping mechanism is controlled by two push buttons 114a on the hand grip 114.

In order to tighten or loosen the clamp 110 the buttons 114a are pressed to release the hand grip 114 from the hollow shaft 111 and the hand grip 114 is then rotated along the thread of the hollow shaft 111 to a convenient position. The buttons 114a are then released to lock the rotational position of the hand grip 114 relative to the hollow shaft 111. The hand grip 114 can then be used to hold the hollow shaft 111 in position while the winged nut 113 is rotated to engage or release the collet grip 112 from the safety line 70.

The advantage of this arrangement over the arrangement shown in Figures 6 and 7 is that no spanner or other separate tool is required to tighten or release the clamp 110.

- 5 Although the invention has been particularly described above with reference to specific embodiments, it will be understood that modifications and variations are possible without departing from the scope of the claims which follow.

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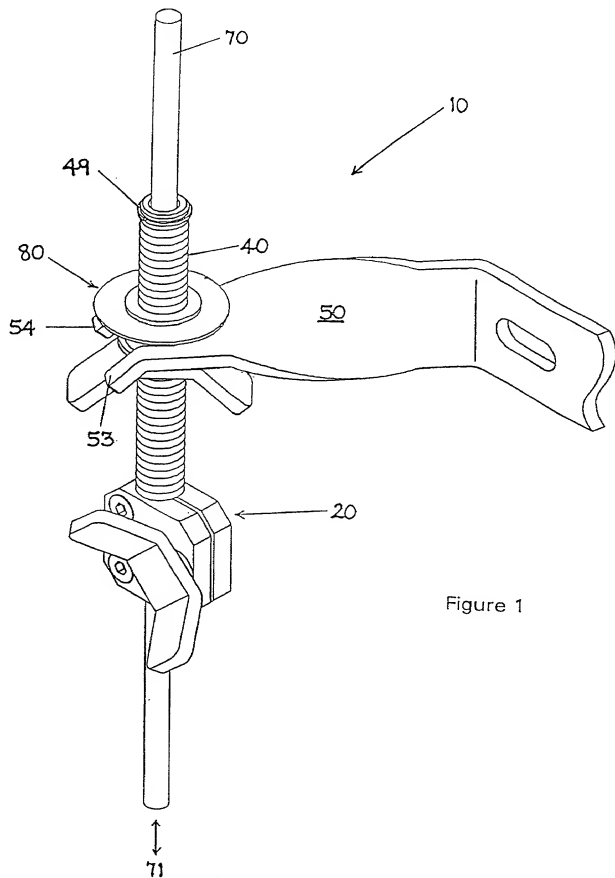


Figure 1

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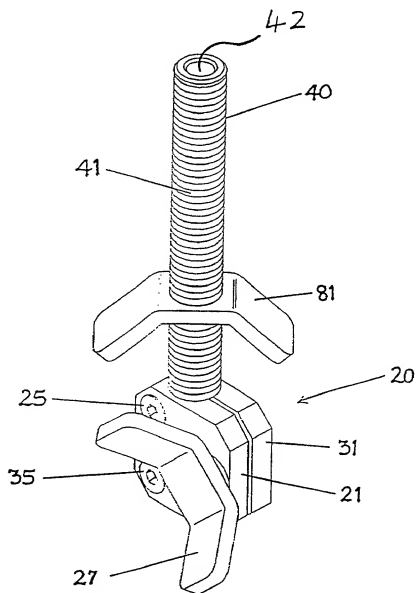


Figure 2

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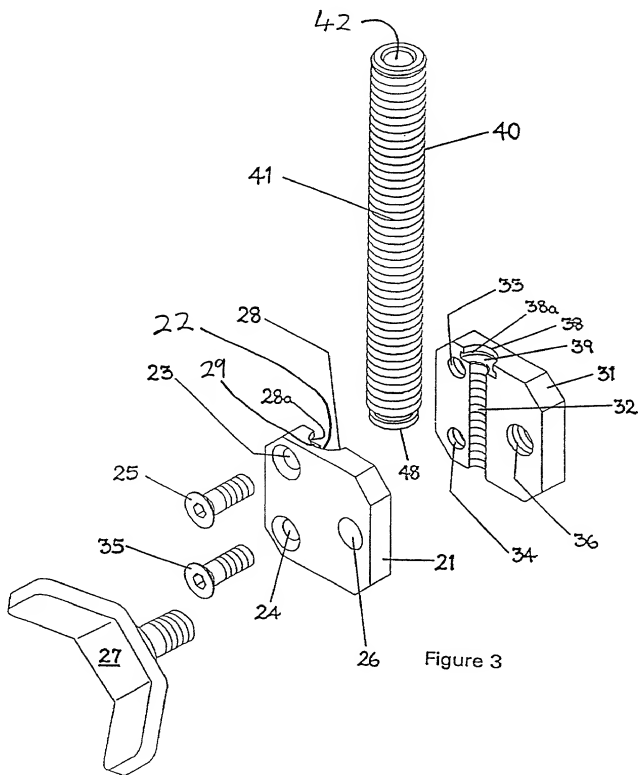


Figure 3



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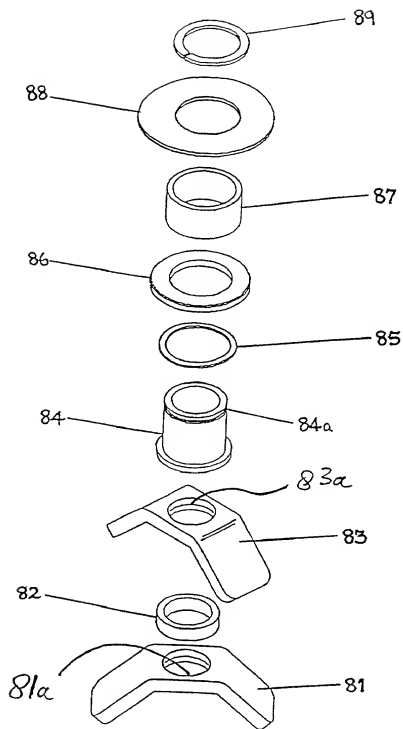


Figure 4

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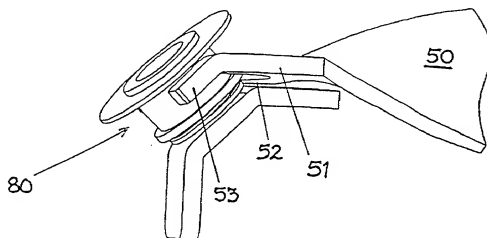
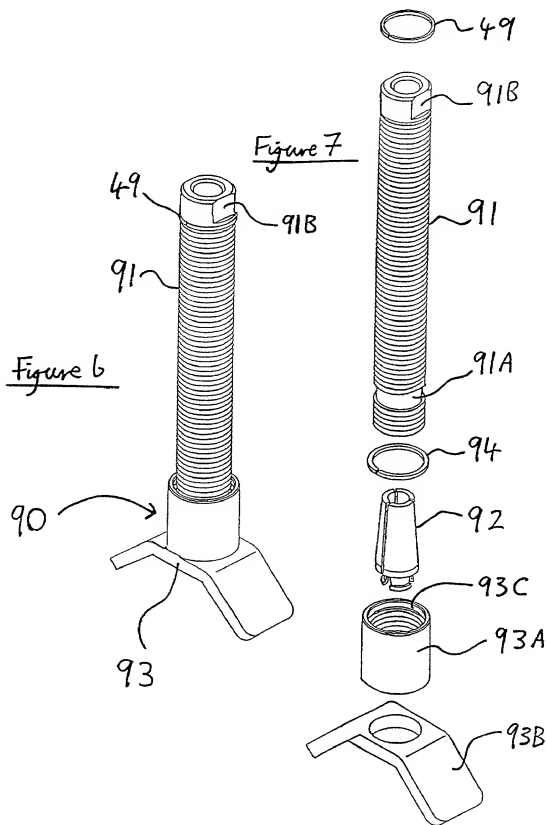


Figure 5

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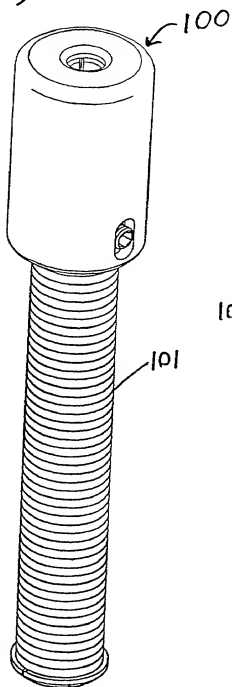
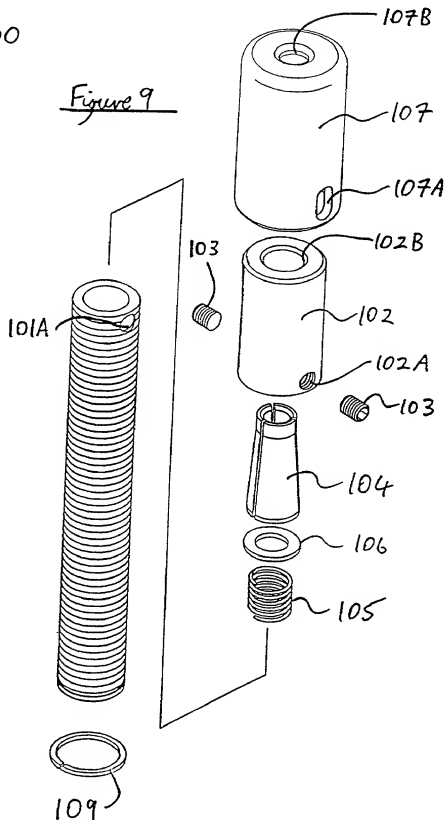
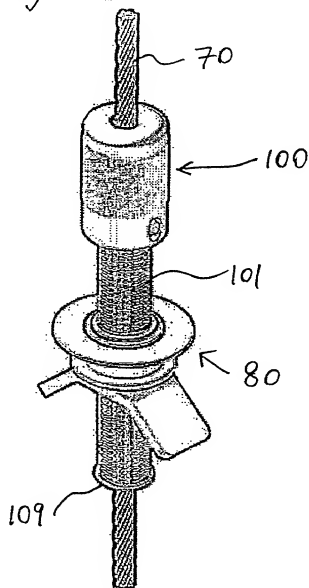
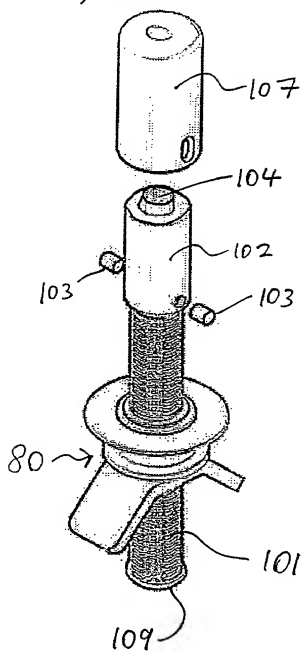
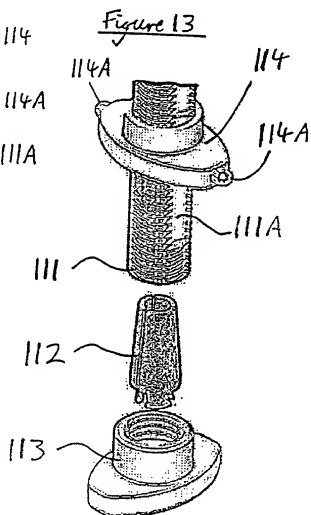
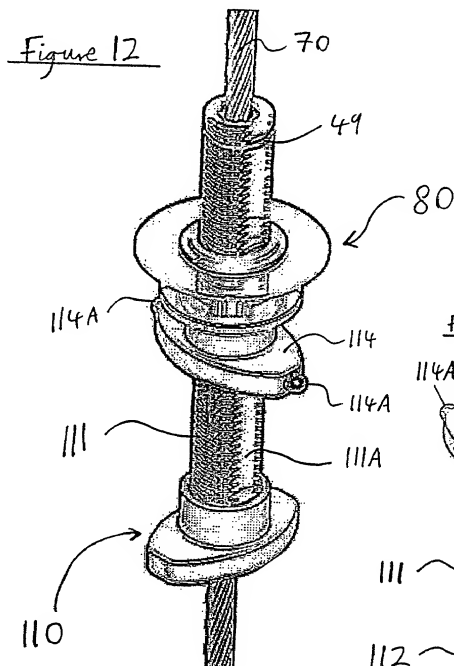
Figure 8Figure 9

Figure 10Figure 11





# DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY

Any. Docket No. UDL0157PUSA  
First Named Inventor Peter Robert Flux

I, a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

## SAFETY LINE ANCHOR

the specification of which:

- ☐ is attached hereto; or  
☒ was filed on February 8, 2000 as PCT International Application Number PCT/GB00/00371 and was amended on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below, and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Priority Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached? (Yes/No)
9902780.7	GB	February 8, 1999		

I hereby claim the benefit under Title 35, United States Code, § 119(c) of any United States provisional application(s) listed below.

Application Number(s)	Filing Date (MM/DD/YYYY)

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

Application Number(s)	Filing Date (MM/DD/YYYY)	Status: Patented, Pending, Abandoned

## Declaration for Patent Application (cont'd.)

Attorney, Docket No. UDL0157PUSA

I hereby appoint the following registered practitioners to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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